

SAFETY DATA SHEET

Industrial / Professional Use Only



PACELINE
ADVANCED MEDICAL SOLUTIONS

Date Prepared: 08/04/2025

SDS No: CRYSTAL CLEAR PART-B

CRYSTAL CLEAR RESIN PART-B

1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: CRYSTAL CLEAR RESIN PART-B

RECOMMENDED USE: Curing agent/resin for coating materials or adhesives for industrial or professional use

PRODUCT DESCRIPTION: High Solids Polyaspartic

PRODUCT CODE: CRYSTAL CLEAR RESIN PART-B

GENERIC NAME: Amine

MANUFACTURER

PACELINE, INC.

10737 Independence Pointe Parkway

Matthews, NC 28105

Emergency Contact: 9:00 AM - 5:00 PM Eastern Time

Emergency Phone: (800) 443-1827

E-Mail/Website: www.paceline.com

24 HR. EMERGENCY TELEPHONE NUMBERS

INFOTRAC (US Transportation): (800) 535 - 5053

INFOTRAC (Outside USA): (352) 323 - 3500

COMMENTS: EMERGENCY TELEPHONE NUMBER: In the event of an emergency involving spills, leaks, fire, exposure, or accident involving this product, contact INFOTRAC. Within the USA, Canada, or US Virgin Islands call INFOTRAC at 1-800-535-5053, 24 hours a day. Outside these areas call (352) 323-3500. Collect calls are accepted.

2. HAZARDS IDENTIFICATION

GHS CLASSIFICATIONS

Skin Sensitization, Category 1

GHS LABEL

According to Regulation 2012 OSHA Hazard Communications Standard: 29 CFR Part 1910.1200



Exclamation
mark

SIGNAL WORD: WARNING

HAZARD STATEMENTS

H317: May cause an allergic skin reaction.

PRECAUTIONARY STATEMENTS

Prevention:

P261: Avoid breathing dust/fume/gas/mist/vapors/spray.

P272: Contaminated work clothing should not be allowed out of the workplace.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

Response:

P302+P352: IF ON SKIN: Wash with plenty of soap and water.

P333+P313: If skin irritation or rash occurs: Get medical advice/attention.

P363: Wash contaminated clothing before reuse.

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Disposal:

P501: Dispose of contents/container in accordance with local/regional/national/international regulation.

EMERGENCY OVERVIEW

PHYSICAL APPEARANCE: Clear liquid.

IMMEDIATE CONCERNS: USE WITH CAUTION! This product may cause eye, skin, and respiratory tract irritation. This product may cause allergic skin reaction.

POTENTIAL HEALTH EFFECTS

EYES: May cause mild eye irritation include stinging, tearing, and redness.

SKIN: May cause skin irritation. Prolonged or repeated contact may result in defatting and drying of the skin causing skin irritation and dermatitis (rash). Symptoms may include redness, burning and cracking of the skin.

INGESTION: May cause significant irritation to the digestive tract.

INHALATION: Irritating to the nose, throat and respiratory tract.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	Wt. %	CAS
Aspartic Ester	80 - 90	136210-30-5
Aspartic Ester	5 - 15	152637-10-0
Aliphatic Carboxylic Ester	< 5	623-91-6

COMMENTS: Criteria for listing components in this SDS are as follows: Carcinogens are listed at 0.1% or greater; hazardous components according to regulation 2012 OSHA Hazard Communication Standard: 29 CFR 1910.1200 are listed at 1.0% or greater; non-hazardous components are not listed. This is not intended to be the complete compositional disclosure. If a "Trade Secret" "(TS)" is claimed in accordance to paragraph (i) of 1910.1200, the specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

EYES: Immediately flush with plenty of water for two minutes. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Assure adequate flushing by separating the eyelids with fingers. Have eyes examined and tested by medical personnel.

SKIN: Remove contaminated clothing and immediately wash affected skin area with plenty of soap and water. Seek medical attention. Either discard or wash contaminated clothing and shoes before reuse.

INGESTION: Make sure victim is conscious and alert. If so, give 2-3 glasses of water to dilute. DO NOT INDUCE VOMITING. Never give anything by mouth to an unconscious person. Immediate medical attention is required. Do not leave victim unattended as spontaneous vomiting may occur. Lay victim on side with head lower than waist to prevent aspiration of swallowed product. If victim is conscious and vomiting occurs, give water to further dilute the chemical.

INHALATION: Remove victim to fresh air and provide oxygen if breathing is difficult. Seek medical attention if cough or other symptoms develop.

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5. FIRE FIGHTING MEASURES

FLAMMABLE CLASS: Not Applicable

EXTINGUISHING MEDIA: Dry Chemical, Foam, or Carbon Dioxide. Water spray may be used to keep fire exposed containers cool, dilute spills to nonflammable mixtures, protect personnel attempting to stop spill or leak and to disperse vapors.

FIRE FIGHTING PROCEDURES: Do not release runoff from fire control methods to sewers or waterways.

FIRE FIGHTING EQUIPMENT: Firefighting personnel are required to use respiratory and eye protection. Full fire protective equipment (Bunker Gear) and self-contained breathing apparatus (SCBA) is recommended to be used for all indoor fires and any significant outdoor fires. SCBA may not be required for small outdoor fires that may easily be extinguished with a portable fire extinguisher.

HAZARDOUS DECOMPOSITION PRODUCTS: Oxides of Nitrogen, Oxides of Carbon.

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILL: Dike area to contain spill. Take precautions as necessary to prevent contamination of ground and surface waters. Recover spilled material on absorbent, such as diatomaceous earth, sawdust, vermiculite, or any appropriate readily available material and sweep or shovel absorbed material into closed containers for disposal. After all visible traces, including ignitable vapors, have been removed thoroughly wash the contaminated area. Do not flush to sewer. If area of spill is porous, remove as much contaminated earth and gravel, etc. as necessary and place in closed containers for disposal.

Wear the appropriate personal protective equipment designated in Section 8, remove the leaking container to a containment area and place into an appropriate container to prevent any further spill.

LARGE SPILL: Construct temporary dikes of dirt or sand to contain spill. Take precautions as necessary to prevent contamination of ground and surface waters. Recover spilled material on absorbent, such as diatomaceous earth, sawdust, vermiculite, or any appropriate readily available material and sweep or shovel adsorbed material into closed containers for disposal. If area of spill is porous, remove as much contaminated earth and gravel, etc. as necessary and place in closed containers for disposal.

Wear the appropriate personal protective equipment designated in Section 8, close or cap leaking valves and/or block or plug hole in leaking container. Remove the leaking containers to a containment area and place into an appropriate container to prevent any further spill.

Contain material as described above and call the local fire, police, or appropriate emergency response provider for immediate emergency assistance.

ENVIRONMENTAL PRECAUTIONS

WATER SPILL: Construct temporary dikes of dirt, sand, or any appropriate readily available material to prevent spreading of material into sources of water.

GENERAL PROCEDURES: Absorb spill with an emergency spill kit, diatomaceous earth, saw dust or equivalent inert material. Shovel up and dispose of at an appropriate waste disposal facility following applicable laws and regulations.

7. HANDLING AND STORAGE

GENERAL PROCEDURES: Store product in original containers. Store container in a secure cool, dry, well ventilated area at 55-85 deg. F. Opened containers should be blanketed with nitrogen gas at atmospheric pressure to avoid reaction with moisture. Contamination with moisture or "basic" compounds can cause dangerous pressure buildup in closed containers.

HANDLING: Use with sufficient ventilation to keep employee exposure below recommended limits. Provide adequate ventilation

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for storage, handling and use, especially for enclosed or low spaces. Avoid contact of liquid with eyes and prolonged skin exposure. Avoid breathing in vapors, mists, and aerosols. Do not allow product to contact open flame or electrical heating elements because dangerous decomposition products may form.

STORAGE: Store and warehouse product in an appropriate area or facility. Segregate like materials together to avoid negative chemical reactions. Protect materials from excessive exposure to heat. Observe proper storage conditions and temperatures.

STORAGE TEMPERATURE: (55°F) Minimum to (85°F) Maximum

COMMENTS: If bulging of containers occurs, transfer to a well-ventilated area and open carefully to relieve pressure then reseal.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS: Proper industrial hygiene practices are required for workers and should be achieved through engineering controls including ventilation with a high turnover rate whenever feasible. When such controls are not available or are not feasible to achieve full protection, respirators for workers (and others in the area) and other personal protective equipment is mandated. Exhaust air may need to be scrubbed (cleaned) or filtered to reduce environmental contamination and odors.

PERSONAL PROTECTIVE EQUIPMENT

EYES AND FACE: Wear safety goggles or safety glasses with side shields when handling and mixing this material.

SKIN: Wear impervious compatible chemical resistant protective clothing such as neoprene or butyl rubber gloves, aprons, boots or Tyvek coveralls, as appropriate to prevent contact with skin.

RESPIRATORY: For respirator selection and training, seek professional advice. Whenever workplace conditions require a use of a respirator, follow a respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements. Wear an OSHA/NIOSH approved respirator selected on its suitability to provide adequate worker protection for the chemicals used and given working conditions including the level of airborne contamination and presence of sufficient oxygen.

WORK HYGIENIC PRACTICES: Always follow "Good personal hygiene practices" when working with this material.

COMMENTS: Always practice "good personal hygiene" during and after use of this materials, especially before eating, drinking, smoking, using the toilet, or applying cosmetics. DO NOT eat, drink, or smoke in work areas that contain hazardous chemicals.

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Liquid

ODOR: Odorless

COLOR: Clear to pale yellow

pH: No data available

FLASHPOINT AND METHOD: > 100°C SETA Flash Tester CC

FLAMMABLE LIMITS: No data available

AUTOIGNITION TEMPERATURE: No data available

VAPOR PRESSURE: No data available

VAPOR DENSITY: No data available

BOILING POINT: No data available

FREEZING POINT: No data available

MELTING POINT: No data available

THERMAL DECOMPOSITION: No data available

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SOLUBILITY IN WATER: No data available

EVAPORATION RATE: No data available

SPECIFIC GRAVITY: 8.35 lb./gal. at 25°C

VISCOSITY #1: 800 to 1800 cPs at 25°C

(VOC): < 0.001 g/l

Notes: VOC listed on the SDS is for this component only. Mixed VOC for the combined product may have a different value. Consult the manufacturer or product data sheet for final mixed product VOC value.

PARTITIONING COEFF n-octanol/water (log Pow): No data available

10. STABILITY AND REACTIVITY

REACTIVITY: Yes

HAZARDOUS POLYMERIZATION: Will not occur.

STABILITY: This material (product) is stable under normal ambient conditions of temperature and pressure. Follow recommendations for proper storage and use.

CONDITIONS TO AVOID: Protect from freezing.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide, carbon dioxide, aldehydes.

INCOMPATIBLE MATERIALS: Acids, alkalis, and oxidizing agents.

11. TOXICOLOGICAL INFORMATION

CARCINOGENICITY

IARC: Not Listed by IARC.

NTP: Not listed by NTP.

OSHA: Not listed by OSHA.

COMMENTS: The chemical, physical, and toxicological properties have not been thoroughly investigated or tested to the best of our knowledge.

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL DATA: No environmental data has been established or is available for this product.

GENERAL COMMENTS: Avoid contaminating waterways.

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: See the manufacturer's instructions to mix together with the proper components of multi-component materials and allow them to harden. Dispose solids at an appropriate waste disposal facility according to current applicable laws and regulations.

COMMENTS: Refer to Section 6. Accidental Release Measures for additional information.

14. TRANSPORT INFORMATION

DOT (DEPARTMENT OF TRANSPORTATION)

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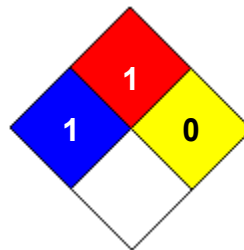

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HEALTH	1
FLAMMABILITY	1
PHYSICAL HAZARD	0
PERSONAL PROTECTION	G

NFPA CODES

MANUFACTURER DISCLAIMER: This SDS to the best of our knowledge conforms to the requirements of 2012 OSHA Hazard Communication Standard 29 CFR 1910.1200 and summarizes the health and safety hazard information and general guidance on how to safely handle the material at the date of issue. Each user must review the SDS in the context of how the product will be handled and used in the workplace. If clarification or further information is needed to ensure that an appropriate risk assessment can be made, the user should contact this company. Responsibility for the product sold is subject to our standard

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